



PLFN

负载极大的精密减速机 且性能极高 安装便捷

PLFN 配有标准化的法兰接口，因此安装简便。这款直齿高精度行星减速机适用于需实现最高效能和扭矩的应用情况。其倾斜力矩很高，即使轴向和径向力极高，也能有出色表现。

The precision planetary gearbox for maximum loads and the highest performance – fast and easy to install

Our PLFN features a standardized flange interface for ease of installation. The straight-teeth precision planetary gearbox has been designed for the highest performance and torque. Its high tilting moment delivers the best performance even under the highest radial and axial forces.

额定扭矩
Nominal output torque **27 - 1800 Nm**

回程间隙
Torsional backlash **1 - 5 arcmin**

倾斜力矩
Tilting moment **132 - 4957 Nm**

防护等级
Protection class **IP65**

结构尺寸
Frame sizes

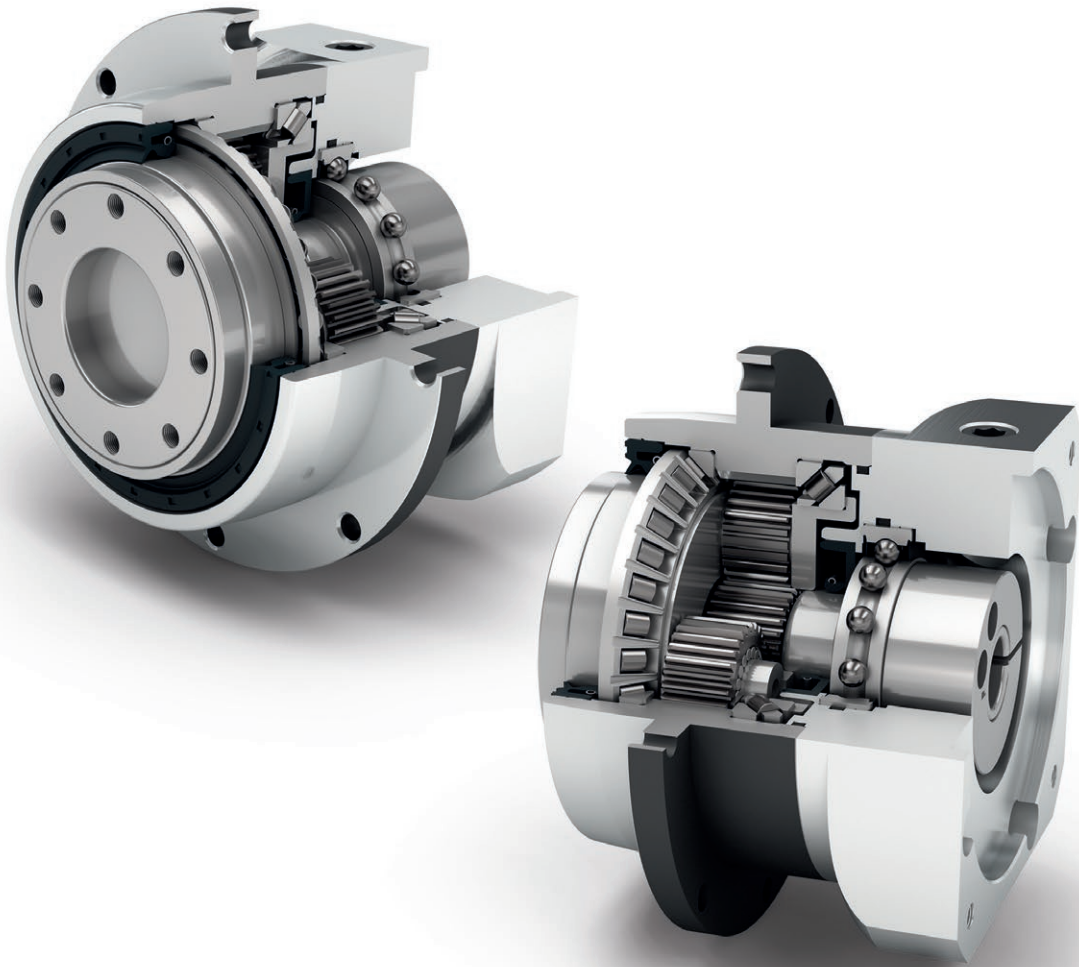
64

90

110

140

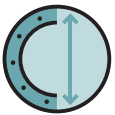
200



Precision Line
Precision Line



旋转方向 同方向
Equidirectional rotation



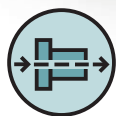
圆形特大号输出法兰
Extra large round type output flange



径向轴密封
Rotary shaft seal



行星齿轮架（笼状结构）
Planet carrier in cage design



同轴减速机
Coaxial gearbox



直齿
Spur gear



预先拉紧的角接触滚子轴承
Preloaded angular contact roller bearings



法兰输出轴（按 ISO 9409 标准）
Flange output shaft (ISO 9409)



可选：降低回程间隙
Option: Reduced backlash

Code	减速机参数	Gearbox characteristics			PLFN064	PLFN090	PLFN110	PLFN140	PLFN200	$\rho^{(1)}$
	使用寿命 (L_{10h})	Service life (L_{10h})	t_L	h	20.000					
	$T_{2N} \times 0,88$ 时的使用寿命	Service life at $T_{2N} \times 0,88$			30.000					
	满载时效率 ⁽²⁾	Efficiency at full load ⁽²⁾	η	%	97					
					96					
	最低工作温度	Min. operating temperature	T_{min}	°C	-25					
	最高工作温度	Max. operating temperature	T_{max}		90					
	防护等级	Protection class			IP65					
S	标准润滑	Standard lubrication			润滑油 (终生润滑) / Oil (lifetime lubrication)					
F	食品级润滑	Food grade lubrication			润滑油 (终生润滑) / Oil (lifetime lubrication)					
L	低温润滑 ⁽³⁾	Low temperature lubrication ⁽³⁾			润滑油 (终生润滑) / Oil (lifetime lubrication)					
	安装位置	Installation position			任意 / Any					
S	标准回程间隙	Standard backlash	j_t	arcmin	< 3					1
					< 5					2
R	降低回程间隙	Reduced backlash			< 2	< 1	< 1	< 1	< 1	
					7,7	22,0	59,0	156,0	330,0	1
					14,8	40,5	92,0	255,0	636,0	
					7,6	18,5	58,0	177,0	391,0	2
	抗扭刚度 ⁽²⁾	Torsional stiffness ⁽²⁾	C_g	Nm / arcmin	14,7	38,0	91,0	264,0	656,0	
					1,5	3	6,5	13,8	35,5	1
	减速机重量	Gearbox weight	m_G	kg	2,2	4	8	16	42,5	2
					箱体: 钢 - 热处理后氧化 (黑色) Housing: Steel - heat-treated and post-oxidized (black)					
S	标准的箱体表面	Standard surface			60	62	65	70	74	
	运行噪音 ⁽⁴⁾	Running noise ⁽⁴⁾	Q_g	dB(A)						
	基于减速机输入法兰的最大弯矩 ⁽⁵⁾	Max. bending moment based on the gearbox input flange ⁽⁵⁾	M_b	Nm	18	38	80	180	300	1
					18	18	38	80	180	2

输出轴载荷	Output shaft loads			PLFN064	PLFN090	PLFN110	PLFN140	PLFN200	$\rho^{(1)}$
20,000 h 的径向力 ⁽⁶⁾⁽⁷⁾	Radial force for 20,000 h ⁽⁶⁾⁽⁷⁾	$F_{r20.000h}$	N	2150	3950	4900	12000	33000	
20,000 h 的轴向力 ⁽⁶⁾⁽⁷⁾	Axial force for 20,000 h ⁽⁶⁾⁽⁷⁾	$F_{a20.000h}$		4300	8200	9500	8500	15000	
30,000 h 的径向力 ⁽⁶⁾⁽⁷⁾	Radial force for 30,000 h ⁽⁶⁾⁽⁷⁾	$F_{r30.000h}$		1900	3500	4350	11000	29500	
30,000 h 的轴向力 ⁽⁶⁾⁽⁷⁾	Axial force for 30,000 h ⁽⁶⁾⁽⁷⁾	$F_{a30.000h}$		3800	7200	8400	7500	13500	
最大径向力 ⁽⁷⁾⁽⁸⁾	Maximum radial force ⁽⁷⁾⁽⁸⁾	F_{rStat}		2150	3950	4900	12000	33000	
最大轴向力 ⁽⁷⁾⁽⁸⁾	Maximum axial force ⁽⁷⁾⁽⁸⁾	F_{aStat}		4300	8200	9500	8500	15000	
20,000 h 倾斜力矩 ⁽⁶⁾⁽⁸⁾	Tilting moment for 20,000 h ⁽⁶⁾⁽⁸⁾	$M_{K20.000h}$	Nm	132	326	475	1219	4957	
30,000 h 倾斜力矩 ⁽⁶⁾⁽⁸⁾	Tilting moment for 30,000 h ⁽⁶⁾⁽⁸⁾	$M_{K30.000h}$		117	289	422	1117	4431	

转动惯量	Moment of inertia			PLFN064	PLFN090	PLFN110	PLFN140	PLFN200	$\rho^{(1)}$
转动惯量 ⁽²⁾	Mass moment of inertia ⁽²⁾	J	kgcm ²	0,217	0,580	2,036	7,313	26,880	1
				0,288	0,920	2,942	12,365	61,170	
				0,209	0,211	0,546	1,951	6,911	2
				0,243	0,269	0,737	2,784	11,813	

(1) 减速机级数
 (2) 传动比相关的数值可在 Tec Data Finder 中检索 - www.neugart.com
 (3) $T_{min} = -40^\circ\text{C}$. 理想运行温度最高为 50°C
 (4) 距离减速机 1 m 时; 在输入转速为 $n_1=3000 \text{ min}^{-1}$ 且无负荷时测得; $i=5$
 (5) 最大发动机重量* (单位: kg) = $0.2 \times M_b$ / 发动机长度 (单位: m)
 * 发动机重量对称分布
 * 水平和固定的安装位置
 (6) 数据以 $n_2=100 \text{ min}^{-1}$ 的输出轴转速为准。
 (7) 基于输出轴末端
 (8) 更改 T_{2N} , F_r , F_a 以及周期和轴承使用寿命时, 数值存在偏差 (部分较高)。利用 NCP 针对应用进行专门设计 - www.neugart.com

(1) Number of stages
 (2) The ratio-dependent values can be retrieved in Tec Data Finder - www.neugart.com
 (3) $T_{min} = -40^\circ\text{C}$. Optimal operating temperature max. 50°C
 (4) Sound pressure level from 1 m, measured on input running at $n_1=3000 \text{ rpm}$ no load; $i=5$
 (5) Max. motor weight* in kg = $0.2 \times M_b$ / motor length in m
 * with symmetrically distributed motor weight
 * with horizontal and stationary mounting
 (6) These values are based on an output shaft speed of $n_2=100 \text{ rpm}$
 (7) Based on center of output shaft
 (8) Other (sometimes higher) values following changes to T_{2N} , F_r , F_a , cycle, and service life of bearing. Application specific configuration with NCP - www.neugart.com

输出扭矩	Output torques			PLFN064	PLFN090	PLFN110	PLFN140	PLFN200	i ⁽¹⁾	p ⁽²⁾
额定输出扭矩 ⁽³⁾	Nominal output torque ⁽³⁾	T _{2N}	Nm	60	140	300	600	1300	4	1
				65	140	260	750	1600	5	
				45	90	180	530	1300	7	
				40	80	150	450	1000	8	
				27	60	125	305	630	10	
				77	150	300	1000	1800	16	2
				77	150	300	1000	1800	20	
				65	140	260	900	1800	25	
				77	150	300	600	1800	32	
				65	140	260	750	1800	40	
				65	130	260	620	1525	50	
				40	80	150	450	1000	64	
				27	60	125	305	630	100	
				96	224	480	960	2080	4	
104	224	416	1200	2560	5					
72	144	288	848	2080	7					
64	128	240	720	1600	8					
43	96	200	488	1008	10					
最大输出扭矩 ⁽⁴⁾	Max. output torque ⁽⁴⁾	T _{2max}	Nm	123	240	480	1600	2880	16	2
				123	240	480	1600	2880	20	
				104	224	416	1440	2880	25	
				123	240	480	960	2880	32	
				104	224	416	1200	2880	40	
				104	208	416	992	2440	50	
				64	128	240	720	1600	64	
				43	96	200	488	1008	100	

⁽¹⁾ 传动比 (i=n₁/n₂)

⁽²⁾ 减速机级数

⁽³⁾ 利用 NCP 针对应用进行专门设计 – www.neugart.com

⁽⁴⁾ 允许输出轴转动30.000转；参见第 142 页

⁽¹⁾ Ratios (i=n₁/n₂)

⁽²⁾ Number of stages

⁽³⁾ Application specific configuration with NCP – www.neugart.com

⁽⁴⁾ 30,000 rotations of the output shaft permitted; see page 143

输出扭矩	Output torques			PLFN064	PLFN090	PLFN110	PLFN140	PLFN200	i ⁽¹⁾	p ⁽²⁾
急停扭矩 ⁽³⁾	Emergency stop torque ⁽³⁾	T _{2Stop}	Nm	120	280	650	1300	2700	4	1
				130	280	650	1500	3200	5	
				90	175	340	1300	2600	7	
				90	200	380	1000	2600	8	
				90	200	480	750	1350	10	
				150	300	650	2000	3600	16	2
				150	300	650	2000	3600	20	
				150	300	650	1800	3600	25	
				150	300	650	1500	3600	32	
				150	300	650	1500	3600	40	
				150	300	650	1500	3600	50	
				80	200	380	1000	2600	64	
				80	200	480	750	1350	100	

输入转速	Input speeds			PLFN064	PLFN090	PLFN110	PLFN140	PLFN200	i ⁽¹⁾	p ⁽²⁾
T _{2N} 和 S1 时的平均热输入转速 ⁽⁴⁾⁽⁵⁾	Average thermal input speed at T _{2N} and S1 ⁽⁴⁾⁽⁵⁾	n _{1N}	min ⁻¹	2100 ⁽⁶⁾	1750 ⁽⁶⁾	1300 ⁽⁶⁾	850 ⁽⁶⁾	500 ⁽⁶⁾	4	1
				2450 ⁽⁶⁾	2100 ⁽⁶⁾	1650 ⁽⁶⁾	950 ⁽⁶⁾	600 ⁽⁶⁾	5	
				3200 ⁽⁶⁾	3000 ⁽⁶⁾	2350 ⁽⁶⁾	1400 ⁽⁶⁾	850 ⁽⁶⁾	7	
				3550 ⁽⁶⁾	3350 ⁽⁶⁾	2650 ⁽⁶⁾	1650 ⁽⁶⁾	1000 ⁽⁶⁾	8	
				4100 ⁽⁶⁾	4000 ⁽⁶⁾	3150 ⁽⁶⁾	2050 ⁽⁶⁾	1300 ⁽⁶⁾	10	
				3700 ⁽⁶⁾	3850 ⁽⁶⁾	3150 ⁽⁶⁾	1700 ⁽⁶⁾	1100 ⁽⁶⁾	16	2
				4200 ⁽⁶⁾	4450 ⁽⁶⁾	3750 ⁽⁶⁾	2100 ⁽⁶⁾	1350 ⁽⁶⁾	20	
				4500 ⁽⁶⁾	4500 ⁽⁶⁾	4000 ⁽⁶⁾	2500 ⁽⁶⁾	1550 ⁽⁶⁾	25	
				4500 ⁽⁶⁾	4500	4000	3500 ⁽⁶⁾	2000 ⁽⁶⁾	32	
				4500	4500	4000	3500 ⁽⁶⁾	2250 ⁽⁶⁾	40	
				4500	4500	4000	3500	2750 ⁽⁶⁾	50	
				4500	4500	4000	3500	3000 ⁽⁶⁾	64	
				4500	4500	4000	3500	3000	100	
				最高机械输入转速 ⁽⁴⁾	Max. mechanical input speed ⁽⁴⁾	n _{1Limit}	min ⁻¹	14000	10000	
14000	14000	10000	8500					6500		2

⁽¹⁾ 传动比 (i=n₁/n₂)

⁽²⁾ 减速级数

⁽³⁾ 允许 1000 次

⁽⁴⁾ 利用 NCP 针对应用设计转速 – www.neugart.com

⁽⁵⁾ 定义请参见第 142 页

⁽⁶⁾ 在 50% T_{2N} 输出和 S1 模式下的平均热传动转速

⁽¹⁾ Ratios (i=n₁/n₂)

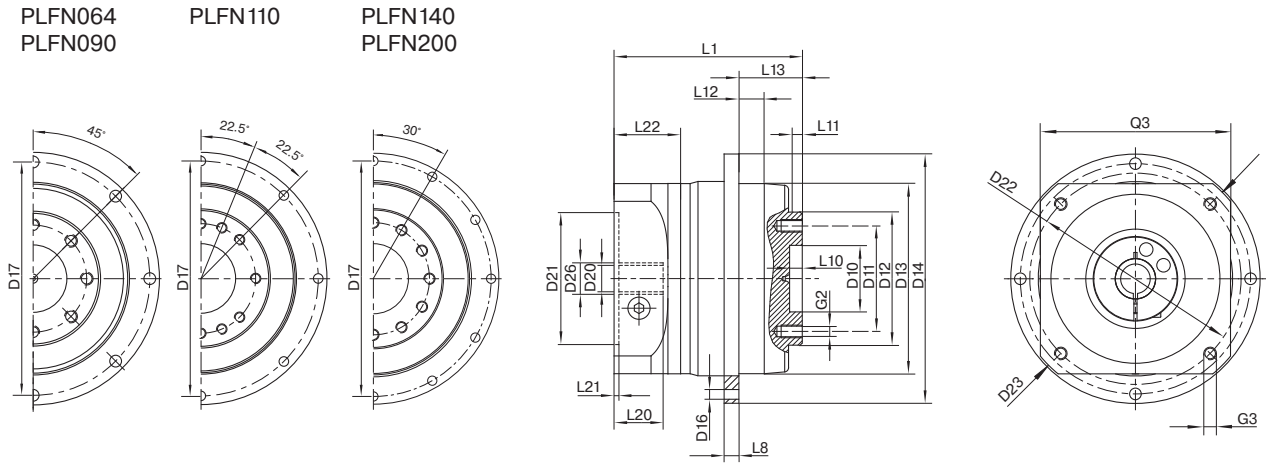
⁽²⁾ Number of stages

⁽³⁾ Permitted 1000 times

⁽⁴⁾ Application-specific speed configurations with NCP – www.neugart.com

⁽⁵⁾ See page 143 for the definition

⁽⁶⁾ Average thermal input speed at 50% T_{2N} and S1



图示为带平键的 PLFN090 / 1 级 / 法兰输出轴 / 19 mm 锁紧系统 / 适配电机法兰 - 2 件式 - 圆形通用法兰 / B5 电机法兰类型
 Drawing corresponds to a PLFN090 / 1-stage / flange output shaft / 19 mm clamping system / motor adaptation - 2-part - round universal flange / B5 flange type motor
 所有其它变量可在 www.neugart.com 下 Tec Data Finder 中检索 - All other variants can be retrieved in the Tec Data Finder at www.neugart.com

几何尺寸 ⁽¹⁾	Geometry ⁽¹⁾			PLFN064	PLFN090	PLFN110	PLFN140	PLFN200	z ⁽²⁾	Code
输出端定位凹槽直径	Centering \varnothing output shaft	D10	H7	20	31,5	40	50	80		
输出端安装孔节圆直径	Pitch circle \varnothing output shaft	D11		31,5	50	63	80	125		
输出轴定位凸台直径	Centering \varnothing output shaft	D12	h7	40	63	80	100	160		
输出法兰定位凸台直径	Centering \varnothing output flange	D13		64	90	110	140	200		
输出法兰直径	Flange diameter output	D14		86	118	145	179	247		
输出端安装孔直径	Mounting bore output	D16		4,5 8x45°	5,5 8x45°	5,5 8x45°	6,6 12x30°	9 12x30°		
输出法兰安装孔节圆直径	Pitch circle \varnothing output flange	D17		79	109	135	168	233		
最小总长	Min. total length	L1		71	89	108	157	212,5	1	
				99,5	111	130	187,5	264	2	
输出端法兰厚度	Flange thickness output	L8		4	7	8	10	12		
输出轴定位凸台深度	Centering depth output shaft	L10		4,5	6,5	6,5	6,5	10		
	Centering depth output shaft	L11		3	6	6	6	8		
输出法兰定位凸台深度	Centering depth output flange	L12		10	12	12	14	17,5		
输出法兰长度	Output flange length	L13		19,5	30,0	29,0	38,0	50,0		
输入端锁紧系统直径	Clamping system diameter input	D26		更多信息见第 131 页 More information on page 131						
电机轴直径 j6/k6	Motor shaft diameter j6/k6	D20		具体尺寸视电机/减速机法兰而定。 可以在 www.neugart.com 下 Tec Data Finder. 中针对每个电机适配电机特有的输入法兰几何尺寸 The dimensions vary with the motor/gearbox flange. The input flange dimensions can be retrieved for each specific motor in Tec Data Finder at www.neugart.com						
最大允许的电机轴长	Max. permis. motor shaft length	L20								
最小允许的电机轴长	Min. permis. motor shaft length									
输入端定位凹槽直径	Centering diameter input	D21								
输入端定位凹槽深度	Centering depth input	L21								
输入端安装孔节圆直径	Pitch circle diameter input	D22								
输入法兰长度	Motor flange length	L22								
输入法兰对角线尺寸	Diagonal dimension input	D23								
安装螺纹 x 深度	Mounting thread x depth	G3	4x							
输入端法兰外方	Flange cross section input	Q3	■							
法兰输出轴 (相似的 EN ISO 9409-1)	Flange output shaft (similar EN ISO 9409-1)									D
数量 x 螺纹 x 深度	Number x thread x depth	G2		8xM5x7	8xM6x10	12xM6x12	12xM8x15	12xM10x20		
带有配合销孔的法兰输出轴 (EN ISO 9409-1)	Flange output shaft with dowel hole (EN ISO 9409-1)									E
配合销孔 x 深度	Dowel hole x depth	D15	H7	5x5	6x6	6x6	8x8	10x10		
数量 x 螺纹 x 深度	Number x thread x depth	G2		7xM5x7	7xM6x10	11xM6x12	11xM8x15	11xM10x20		

⁽¹⁾ 所有的尺寸单位为mm
⁽²⁾ 减速机级数

⁽¹⁾ Dimensions in mm
⁽²⁾ Number of stages